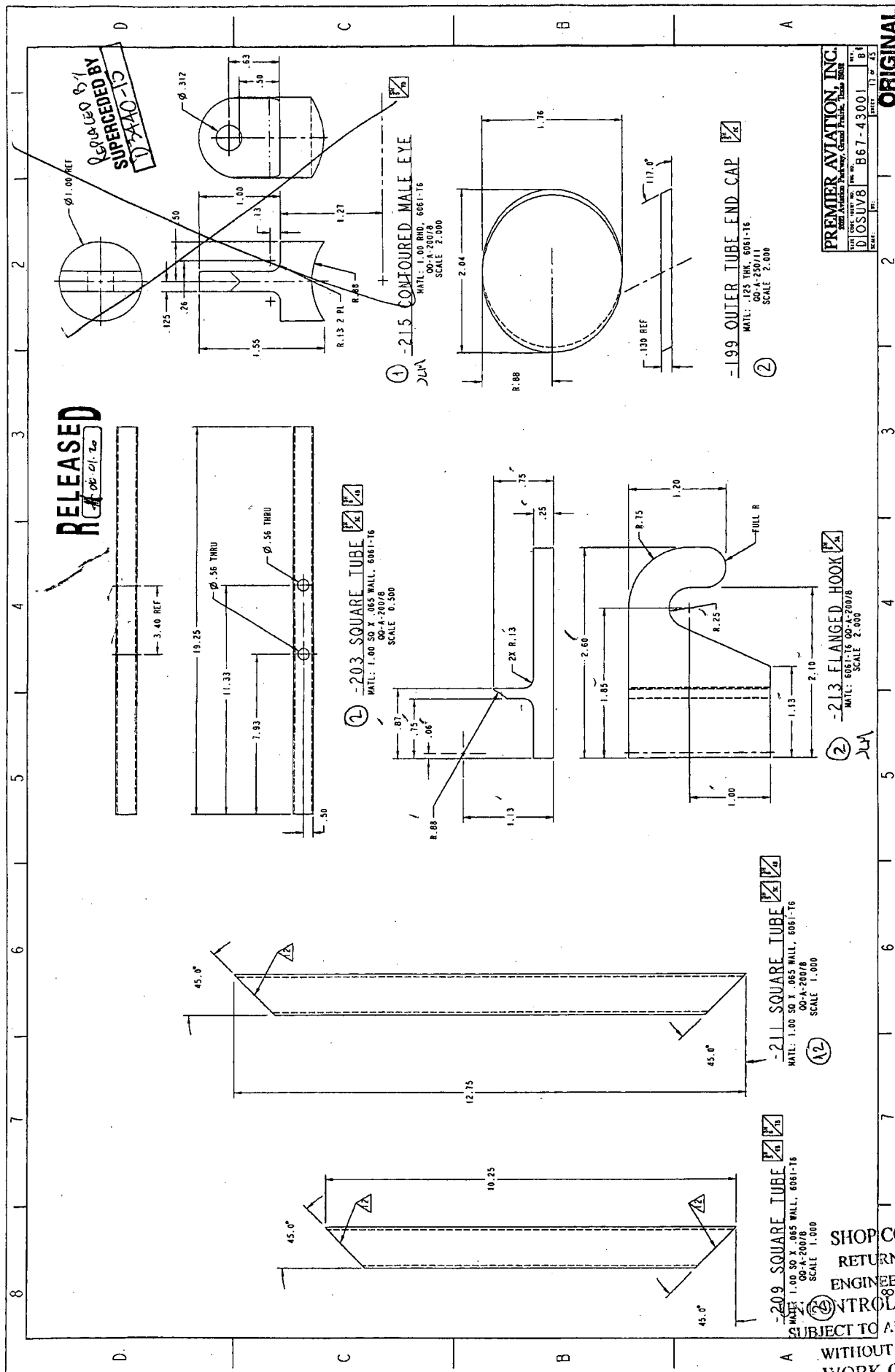


RELEASED
R 100-01-20



PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75050
DLOSUV8 B67-43001
REV. 11/74

ORIGINAL

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41488

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLANGED HOOK

Job Number: 41488

Part Number: PB6743001213

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



50

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: B2

8/9/4

21

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:29 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLANGED HOOK
Job Number	: 41488		
Estimate Number	: 12066		
P.O. Number	:	Part Number	: PB6743001213
This Issue	: 19/08/2008 S.O. No. :	Drawing Number	: B6743001 PAGE17
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: B1
Previous Run	: 40040	Material	:
Written By	:	Due Date	: 18/09/2008
Checked & Approved By	: <u>MD 08.8.20</u>	Qty:	20 Um: Each
Comment	: Est. A05.06.08 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M6061T6B1000X02000	6061-T6 Bar 1.00 x 2.00
Comment: Qty.: 0.2516 f(s)/Unit Total: 5.0316 f(s) 6061-T6 Bar 1.0" x 2.0" Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) M6061T6B1.000x02.000 Identify for B67-43001-213 Batch: <u>M107129</u> <u>ML 08/08/30</u> (21)		
2.0	BAND SAW	BAND SAW
Comment: BAND SAW Cut blanks: 2.00" x 1.00" x 2.750" long <u>ML 08/08/30</u> (21)		
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA531 and Dwg B67-43001 Identify as B67-43001-213 Dwg Rev <u>B1</u> Folio Rev <u>B</u> <u>JL 08/09/03</u>		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>JL 08/09/03</u>		
5.0	QC8	SECOND CHECK
Comment: SECOND CHECK <u>LD 08/09/03</u> (21)		